



AUTOKING MARQUENCH SERIES

GRADES: 75, 125, 175

DESCRIPTION:

AUTOKING MARQUENCH SERIES Oils are formulated with selected low sulphur base oil stocks having excellent oxidation and thermal stability, high fluidity and low volatility.

AUTOKING MARQUENCH OILS meet the requirements IS 2664-1980 (Straight Mineral type) contains no additives suitable in situations when lower quenching speed is desired.

APPLICATION:

- AK MARQUENCH 75 is recommended for general purpose quenching oil of all components including cyanided Parts.
- AK MARQUENCH 125 Oils are recommended for general purpose quenching oil of all components.

PERFORMANCE LEVEL:

- IS 2664-1980 (Reaffirmed 1993) Straight mineral type grade medium and heavy respectively

PERFORMANCE

- Excellent Thermal Stability
- Outstanding wear protection

BENEFITS:

- Superior quenching characteristics
- Promotes deep hardening to parts
- Long service life due to excellent oxidation stability
- Due to low volatility, foaming and evaporation is minimum

TYPICAL PROPERTIES:

CHARACTERISTICS	MARQUENCH 75	MARQUENCH 125	MARQUENCH 175
APPEARANCES	CLEAR	CLEAR	CLEAR
DENSITY@ 15°C	0.83 - 0.84	0.84 - 0.85	0.86 - 0.87
KINEMATIC VISCOSITY @ 40°C, CST	23 - 28	48 - 56	64 - 78
VISCOSITY INDEX, MIN.	95	95	95
FLASH POINT °C, MIN.	200	205	210
COPPER STRIP CORROSION TEST	1A	1A	1A

HEALTHY, SAFETY & ENVIRONMENT:- Auto king oil are unlikely to present any significant health or safety hazard when properly used in the recommended application and good standard of industrial and personal hygiene are maintained. For more details contact STERLITE INDIA REPRESENTATIVES.

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